

THE CLAIMS

- 1 1. (original) A method of forming a golf ball product, comprising:
2 forming a core; and
3 forming a multi-color layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer.
- 1 2. (original) The method of claim 1, wherein said forming a multi-layer cover includes
2 injecting said first and second materials into cup molds to form cups.
- 1 3. (original) The method of claim 2, further comprising molding said cups around said core
2 to form a secondary golf ball product.
- 1 4. (original) The method of claim 3, in which said molding includes forming a cover layer
2 having an inner cover layer and an outer cover layer.
- 1 5. (original) The method of claim 4, in which said molding includes forming a thicker outer
2 cover layer and a thinner inner cover layer.
- 1 6. (original) The method of claim 4, in which said molding includes forming an outer cover
2 layer and an inner cover layer of substantially the same thickness.

- 1 7. (original) The method of claim 4, in which said molding includes forming a thinner outer
2 cover layer and a thicker inner cover layer.
- 1 8. (original) The method of claim 4, in which said molding further includes forming a cover
2 layer having an intermediate cover layer.
- 1 9. (original) The method of claim 1, wherein said first portion forms approximately 10% to
2 approximately 90% of said layer.
- 1 10. (original) The method of claim 1, wherein said first portion is substantially white.
- 1 11. (original) The method of claim 1, wherein said forming a multi-layer cover includes
2 forming a substantially translucent cover over said multi-color layer.
- 1 12. (original) The method of claim 1, wherein said injecting includes injecting said first and
2 second materials sequentially.
- 1 13. (withdrawn) The method of claim 1, wherein said injecting includes injecting said first
2 and second materials simultaneously.
- 1 14. (previously presented) The method of claim 1, wherein said injecting includes injecting
2 said first portion differently than said second portion by varying one or more of the relative
3 injection timings, injection rates, volumes, sequencing, delaying, holding pressures, and material
4 temperatures.

1 15. (previously presented) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer.

1 16. (previously presented) The method of claim 15, wherein both of said pigments are
2 visible on said cover layer of the finished golf ball.

1 17. (previously presented) The method of claim 15, wherein said forming a multi-layer cover
2 includes forming a substantially translucent cover over said multi-color layer.

1 18. (currently amended) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer;
9 wherein said forming a ~~multi-layer~~ multi-color cover includes forming a substantially
10 translucent cover over said multi-color layer.